

4

3

2

1

## NOTES- UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: ALUMINUM 6063, 6061, 6463, OR 6005 (ANY CONDITION).
2. FINISH: SPECIFY IN PART NUMBER- BLACK OR CLEAR ANODIZE.  
OTHER COLORS AVAILABLE UPON REQUEST. SEE NOTE 4.
3. DEBUR SHARP EDGES.
4. MOUNTING OPTIONS TO BE SPECIFIED UPON ORDER AS SHOWN  
IN MOUNTING OPTIONS TABLE.
5. PART NUMBER DESCRIPTION: (FOR ORDERING)

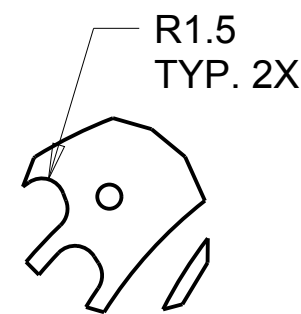
XSA-39-

**XSM MOUNTING**  
"M2" - M2 SCREW THREAD  
"M3" - M3 SCREW THREAD

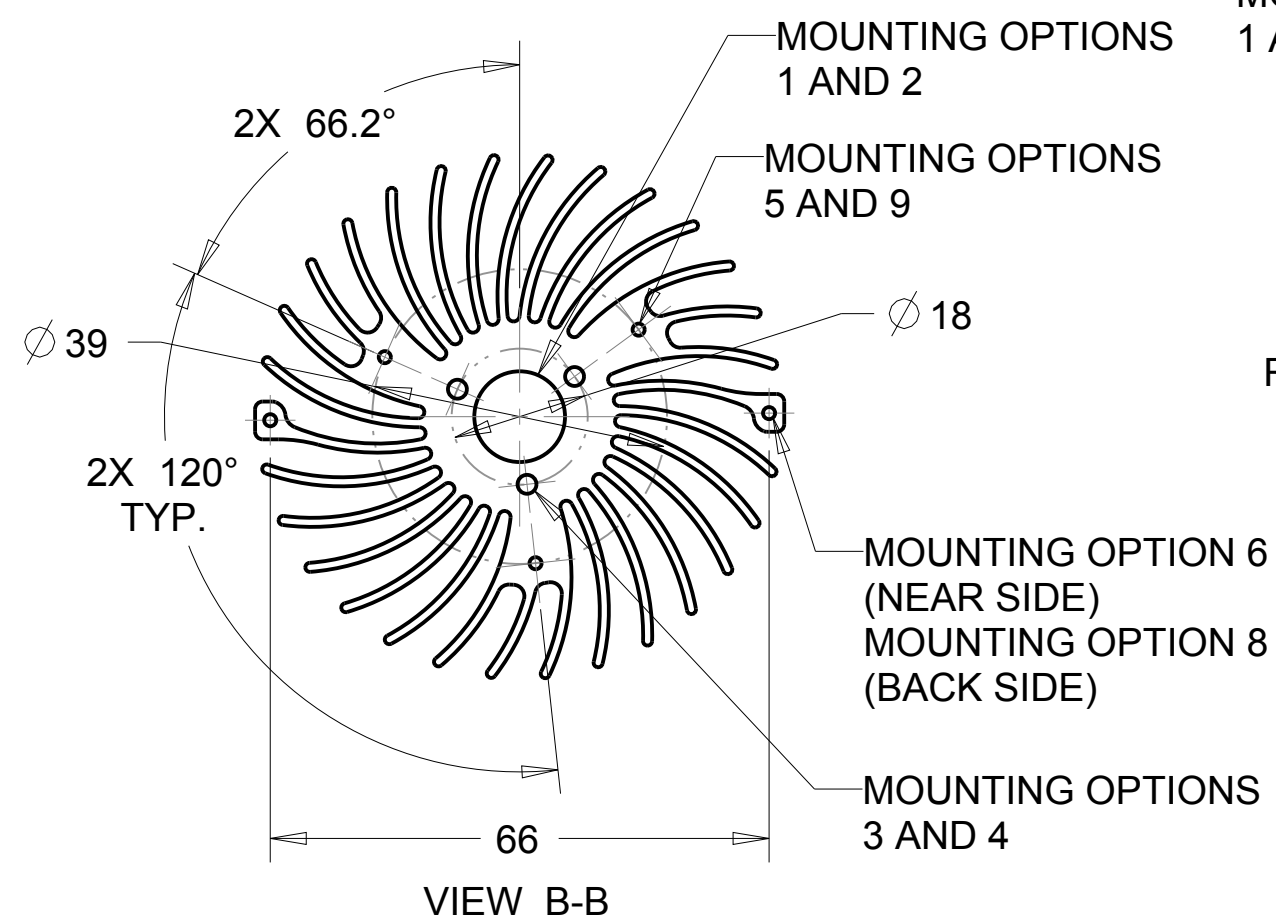
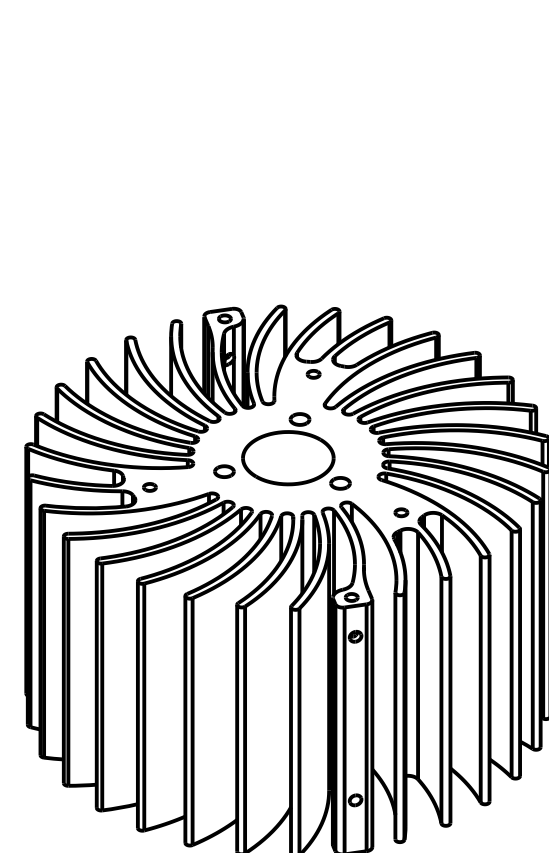
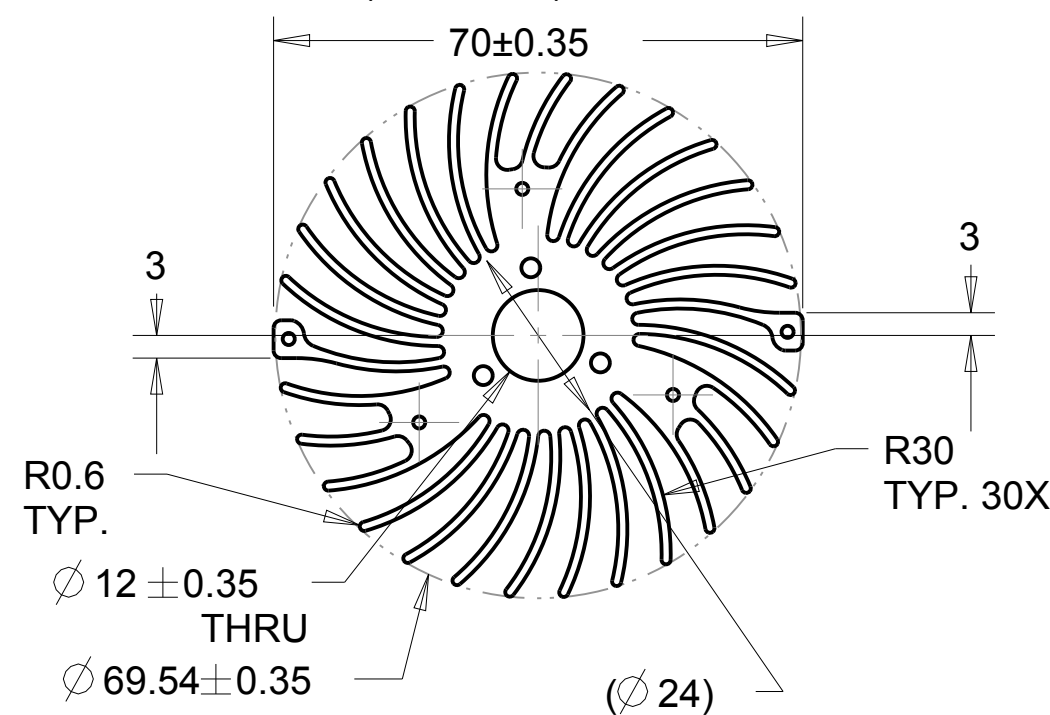
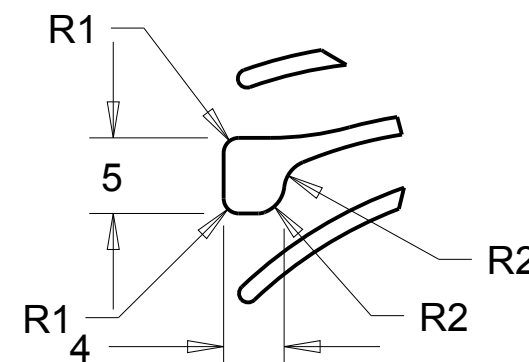
**FINISH**  
"B" - BLACK ANODIZE  
"C" - CLEAR ANODIZE  
"Z" - CUSTOM OTHER (SPECIFY)

**MOUNTING OPTION**  
SEE TABLE  
(MULTIPLE AVAILABLE  
EXAMPLE "27" SPECIFIES  
OPTION 2 AND 7)

6. SAMPLES PROVIDED BY XICATO ARE PART NO XSA-39-M2-B-N OR XSA-39-M3-B-N
7. FOR AN APPROVED SUPPLIER LIST CONTACT YOUR LOCAL XICATO REPRESENTATIVE.
8. THE DESIGNATION "#" IN THE MOUNTING OPTION TABLE IS A  
PLACEHOLDER FOR XSM MOUNTING OPTION ("2" OR "3") AND  
FINISH ("B", "C", ETC.).



DETAIL B  
DIMNESIONS APPLY TO 3 PLACES  
SCALE 2.000

MOUNTING OPTIONS  
1 AND 2

DETAIL A  
DIMENSIONS APPLY TO BOTH SIDES  
SCALE 2.000

## -CONFIDENTIAL-

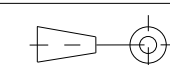
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STANDARD TOLERANCES ARE:

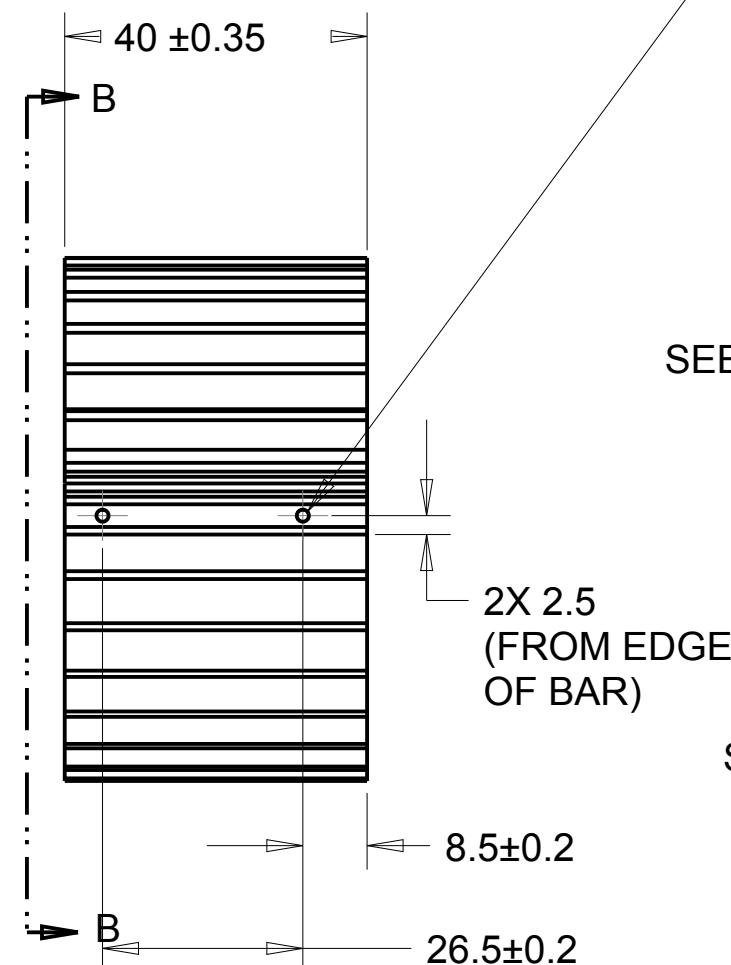
0-10± 0.1  
10-50± 0.15  
50-100± 0.20  
100+± 0.25  
ANGLES ±1.5°



ZONE	REV	DESCRIPTION	ECN	DATE	APVD
	-	INITIAL RELEASE		110711	JLD
	A	UPDATE PART NUMBERING SCHEME		3/16/2012	JLD
	B	UPDATE TO FLATNESS SPEC CALL OUT		6/4/2012	JLD
	C	UPDATE TO FLATNESS SPEC CALL OUT		8/27/2012	JBR

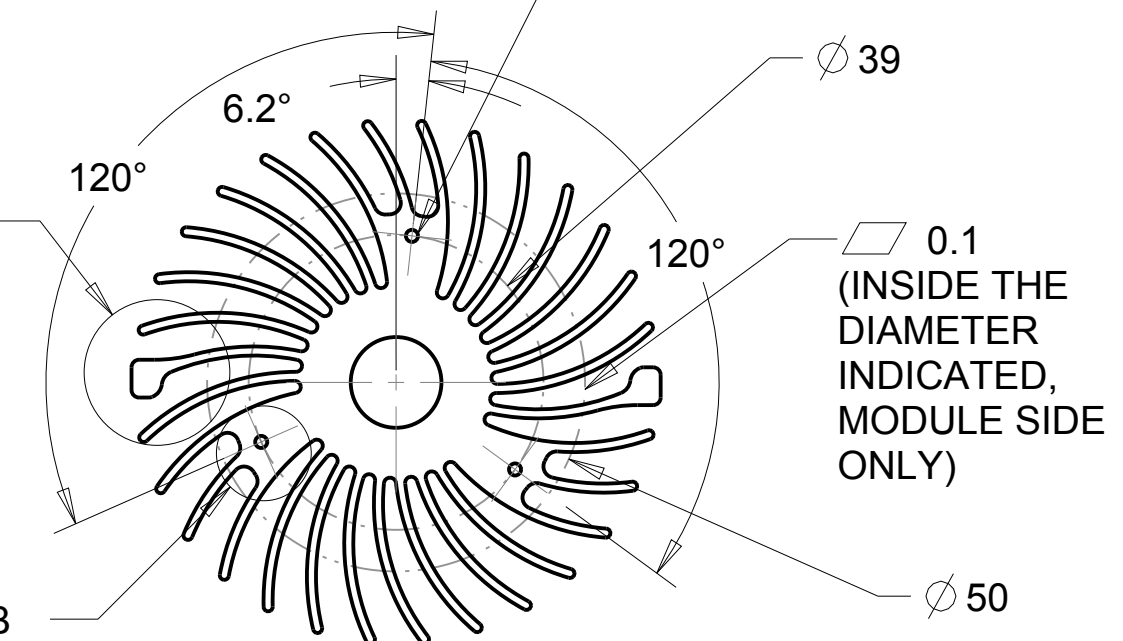
XSM MOUNTING OPTION M2:  
3X DRILL & TAP M2 X 0.4, 5mm DEEP MIN  
XSM MOUNTING OPTION M3:  
3X DRILL & TAP M3 X 0.5, 5mm DEEP MIN

MOUNTING OPTION 7  
BOTH SIDES OF PART



SEE DETAIL A

SEE DETAIL B



(MODULE SIDE OF HEATSINK)

## MOUNTING OPTION TABLE- NOTE 4, NOTE 5, NOTE 8

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH
NONE	XSA-39-M#-#-N	NONE	NONE
1	XSA-39-M#-#-1	M14 X 2	30mm MIN.
2	XSA-39-M#-#-2	5/8"-11 UNC	1.00" MIN.
3	XSA-39-M#-#-3	M3 X 0.5	9mm MIN.
4	XSA-39-M#-#-4	#6-32 UNC	0.35" MIN.
5	XSA-39-M#-#-5	M2 X 0.4	8mm MIN.
6	XSA-39-M#-#-6	M2 X 0.4	8mm MIN.
7	XSA-39-M#-#-7	M2 X 0.4	5mm MIN.
8	XSA-39-M#-#-8	M2 X 0.4	8mm MIN.
9	XSA-39-M#-#-9	M3 X 0.5	8mm MIN.

DATE: 6/4/2012

DSR: J. DUNHAM

REL.:

PROD.:

ENGR.:

CHKD.:

CHKD.:

XICATO INC

TITLE  
HEATSINK, RADIAL, MEDIUM

DWG SIZE

C

SCALE: 1.000

PART NUMBER

X00734

REV. B

SHEET 1 OF 1

4

3

2

1